IT FORGING (THAILAND) CO.,LTD.
Siam Eastern Industrial Park
60/7 Moo 3 T.Mabyangporn,
A.Pluakdaeng, Rayong 21140
Thailand.

Yearly plan 2026

แผนบำรุงรักษาเครื่องจักรรายปี

ใช้ภายในเท่านั้น
การเปิดเผย และการใช้งาน
ภายในบริษัท

station/Line สถานี/สายการผลิต	Forging	revised No	02
		revised date	9-Jun-24
M/C name ชื่อเครื่องจักร	ALL	Original date	1/8/2024
		document No	FM-MT-008

[redacted]

Year '2026

NO.	Machine List No.	Machine Name	Maker/Model	Status		Frequency	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	
1	11-PW-02A	Circular Saw No.3	TSUNE	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Annual	1 time/Y						●							
2	11-PF-03	Forging Press 6300 Ton #1	SUMITOMO	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y	●			●			O			O			
					Annual	1 time/Y	● change timing clutch.												
3	11-PT-01	Trimming Press 600 Ton	Clearing	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y	●			●			O			O			
					Annual	1 time/Y	●												
4	11-PC-01	Coining Press 750 Ton	Clearing	In-line	Monthly	12 time/Y	Machine stop												
					Quarter	4 time/Y													
					Annual	1 time/Y													
5	11-PW-01A	Circular Saw No.7	Amada CMB 150 CNC	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Annual	1 time/Y										O			
6	11-PR-01	Roller press (FR460A)	MANYO	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Annual	1 time/Y							O						
7	11-PF-02	Forging Press 6000 Ton #2	National Maxipress	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y			●			●			O			O	
					Annual	1 time/Y							O						
8	11-PT-02	Trimming Press 500 Ton	NK-Natori	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y			●			●			O			O	
					Annual	1 time/Y				● Repair drive shaft. & Air leak balancer.									
9	12-FP-01	Forging Press 2500 Ton No.1	Komatsu	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	Last Dec '2025 timing clutch (Spline gear is worn)
					Quarter	4 time/Y			●			●			O			O	
					Annual	1 time/Y												O	
10	12-FP-02	Forging Press 2500 Ton No.2	Komatsu	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y			●			●			O			O	
					Annual	1 time/Y												O	
11	14-FP-01	Forging Press 3150 Ton	EUMUCO SP300C	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y		●			●			O			O		
					Annual	1 time/Y		● change timing clutch. & Repair wedges. (New hard Plate bed).												
12	14-PT-01	Trimming Press 315 Ton	HASENCLEVER VEPB315	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y		●			●			O			O		
					Annual	1 time/Y		●											
13	19-FP-01	Forging Press 4000 Ton	KURIMOTO	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y		●			● Adjust clutch stroke.			O			O		
					Annual	1 time/Y												O	
14	19-PT-01	Trimming Press 400 Ton	Ntec	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y		●			●			O			O		
					Annual	1 time/Y												O	
15	13-FP-01	Forging Press 1500 Ton	KOMATSU	In-line	Monthly	12 time/Y	Machine stop												
					Quarter	4 time/Y													
					Annual	1 time/Y													
16	16-FP-01	Forging Press 2000 Ton	SUMITOMO	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y			●			●			O			O	
					Annual	1 time/Y							O						
17	15-FP-01	Forging Press 1600 Ton No.1	KURIMOTO	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y	●			●			O			O			
					Annual	1 time/Y								O					
18		Triming Press 200 Ton (OBS) ▲1	Komatsu	In-line	Monthly	12 time/Y	Machine stop												
					Quarter	4 time/Y													
					Annual	1 time/Y													
19	18-FP-01	Forging Press 1600 Ton No.2	KURIMOTO	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y	●			●			O			O			
					Annual	1 time/Y											O		
20	20-FP-01	Forging Press 600 Ton SP	Enomoto	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y			●			●			O			O	
					Annual	1 time/Y						● change main screw.							
21	19-FP-02	Forging Press 3000 Ton	KURIMOTO	'In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y		●			●			O			O		
					Annual	1 time/Y	● adjust stroke clutch												
22	19-PM-03	Bar Shear 450 Ton	Manyo	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Quarter	4 time/Y			●			●			O			O	
					Annual	1 time/Y								O					
23	11-PW-02B	Circular Saw No.4	TSUNE	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Annual	1 time/Y											O		
24	16-PM-02	Circular Saw No.6	NORITAKE	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Annual	1 time/Y											O		
25		Circular Saw No.8	AMADA	In-line	Monthly	12 time/Y	●	●	●	●	●	●	O	O	O	O	O	O	
					Annual	1 time/Y											O		

o Plan

● Actual

Incharge ผู้รับผิดชอบ [redacted]

Checked by ผู้ตรวจสอบ